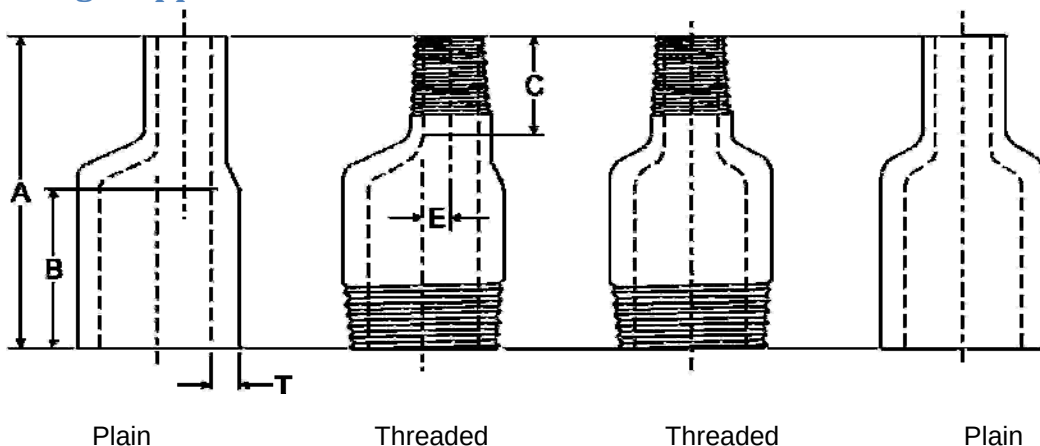


Buttweld Pipe Fittings –Bends – Forged Fittings – Forged Flanges - Fasteners

- Swage Nipples are manufactured accordance with **MSS-SP-95 (Design Specification)**, **ASME BS 3799** (Design Specification), ASTM A105, A350-LF2, A106, A312, A234, A403, ASTM A182 (F304, F304L, F316, F316L).
- Thickness and outside diameters of swage nipples shall correspond to those of the appropriate nominal pipe size. Swage nipples are offered in threaded ends per ASME B1.20.1 and beveled ends per ASME B16.25.

Swage Nipples Manufacturer - BS 3799



Dimensions of swage nipples (BS 3799:1974)

Nominal Size		Parallel Length, min			Eccentricity		Wall Thickness		
		mm	mm	mm	3000 lb mm	6000 lb mm	(both ends)		
							Threaded /Plain	Plain	Threaded
							3000 lb	6000 lb	6000 lb
$\frac{3}{8} \times \frac{1}{4}$	10 x 8	76	48	16	1.6	-	Schedule 80	-	-
$\frac{1}{2} \times \frac{3}{8}$	15 x 10	89	56	19	1.6	-		-	-
$\frac{1}{2} \times \frac{1}{4}$	15 x 8	89	56	19	3.2	-		-	-
$\frac{3}{4} \times \frac{1}{2}$	20 x 15	95	57	22	2.4	2.4		Schedule 160	XXS
$\frac{3}{4} \times \frac{3}{8}$	20 x 10	95	57	22	4.0	-		-	-
$1 \times \frac{3}{4}$	25 x 20	102	64	22	2.8	2.0		Schedule 160	XXS
$1 \times \frac{1}{2}$	25 x 15	102	64	22	5.2	4.4			
$1\frac{1}{2} \times 1$	40 x 25	114	70	25	6.7	6.4			
$1\frac{1}{2} \times \frac{3}{4}$	40 x 20	114	70	25	9.5	8.3			
$1\frac{1}{2} \times \frac{1}{2}$	40 x 15	114	70	25	11.9	10.7			
$2 \times 1\frac{1}{2}$	50 x 40	165	108	29	5.6	5.2			
2×1	50 x 25	165	108	29	12.7	11.5			
$2 \times \frac{3}{4}$	50 x 20	165	108	29	15.5	13.5			
$2 \times \frac{1}{2}$	50 x 15	165	108	29	17.5	15.9			
$2\frac{1}{2} \times 2$	65 x 50	178	114	32	4.8	3.2			
$2\frac{1}{2} \times 1\frac{1}{2}$	65 x 40	178	114	32	10.3	8.3			
$3 \times 2\frac{1}{2}$	80 x 65	203	133	41	7.1	6.7			
3×2	80 x 50	203	133	41	11.9	9.9			
$3 \times 1\frac{1}{2}$	80 x 40	203	133	41	17.5	15.5			
4×3	100 x 80	229	140	48	11.9	10.7			
$4 \times 2\frac{1}{2}$	100 x 65	229	140	48	19.1	17.5			

EXPORT DESTINATIONS

UAE, Bahrain, Italy, Indonesia, Malaysia, United States, Mexico, China, Brazil, Peru, Nigeria, Kuwait, Jordan, Dubai, Thailand (Bangkok), Venezuela, Iran, Germany, UK, Canada, Russia, Turkey, Australia, New Zealand, Sri Lanka, Vietnam, South Africa, Kazakhstan, Saudi Arabia, Oman

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Mumbai, Delhi, Bangalore, Hyderabad, Ahmedabad, Chennai, Kolkata, Surat, Pune, Nagpur, Indore, Thane, Bhopal, Visakhapatnam, Vadodra, Nashik, Faridabad, Rajkot, Aurangabad, Ranchi, Coimbatore, Raipur, Mysore, Bhubaneswar, Salem, Bhilai, Bhiwandi, Bikaner, Mangalore, Kochi (Cochin), Bhavnagar, Tirupur, Ankleshwar, Assam, Siliguri, Jamshedpur, Warangal, Nellore, Agartala and Thoothukudi.

